

Date: Monday, 8/21/2006 2:16:32 PM  
User: Kim Johnston

## Process Sheet

|                       |                                       |  |                  |                              |  |  |
|-----------------------|---------------------------------------|--|------------------|------------------------------|--|--|
| Customer              | : CU-DAR001 Dart Helicopters Services |  | Drawing Name     | : HANDLE                     |  |  |
| Job Number            | : 28282                               |  |                  |                              |  |  |
| Estimate Number       | : 10508                               |  |                  |                              |  |  |
| P.O. Number           | : N/A                                 |  | Part Number      | : D2419                      |  |  |
| This Issue            | : 8/21/2006 S.O. No. : N/A            |  | Drawing Number   | : D2419 REV. A               |  |  |
| Prsht Rev.            | : NC                                  |  | Project Number   | : N/A                        |  |  |
| First Issue           | : N/A                                 |  | Drawing Revision | : A                          |  |  |
| Previous Run          | : 24394                               |  | Material         | : N/A                        |  |  |
| Written By            |                                       |  | Due Date         | : 8/28/2006 Qty: 10 Um: Each |  |  |
| Checked & Approved By |                                       |  |                  |                              |  |  |
| Comment               | : Est: A 00.02.14 New Issue EC/JB     |  |                  |                              |  |  |

## Additional Product

Job Number:



| Seq. #: | Machine Or Operation: | Description :  |                                   |
|---------|-----------------------|--|-----------------------------------|
| 1.0     | 4025674               | Black Nylon Strap  |                                   |
|         |                       | Comment: Qty.: 0.0833 f(s)/Unit Total : 0.8330 f(s)<br>Black Nylon Strap<br>Material: Nylon Web (Black) 1.00" x 0.06" thick<br>(40-2567-4) | Batch: <u>N14079</u> MF. 06/08/04 |
| 2.0     | SMALL FAB 1           | SMALL & MEDIUM FAB RESOURCE 1  |                                   |
|         |                       | Comment: SMALL & MEDIUM FAB RESOURCE 1<br>Cut to length using hot knife as per Dwg D2419   | <u>MF.</u> 06/08/23               |
| 3.0     | QC6                   | DIMENSIONAL CHECK  |                                   |
|         |                       | Comment: DIMENSIONAL CHECK   | <u>8A</u> 06/08/24                |
| 4.0     | PACKAGING 1           | PACKAGING RESOURCE #1  |                                   |
|         |                       | Comment: PACKAGING RESOURCE #1<br>Identify and Stock   |                                   |
|         |                       | Location: <u>ST24</u>  | <u>IS</u> 06/08/24                |
| 5.0     | DC                    | DOCUMENT CONTROL   |                                   |
|         |                       | Comment: DOCUMENT CONTROL<br>Inspection Level 21   | <u>A</u> 06/08/25                 |

Job Completion

6 06-08-25

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                 |                          |
|------|------|--------------------|----|------|-----|---------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Mfg / Design<br>Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                 |                          |
|      |      |                    |    |      |     |                                 |                          |

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                  |                |                           |                        |                          |
|------|------|----------------------------------|-----------------------------|----------------------------------|----------------|---------------------------|------------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                  |                | Verification<br>Section C | Approval<br>Design Mgr | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Design Mgr       | Action Description<br>Design Mgr | Sign &<br>Date |                           |                        |                          |
|      |      |                                  |                             |                                  |                |                           |                        |                          |
|      |      |                                  |                             |                                  |                |                           |                        |                          |
|      |      |                                  |                             |                                  |                |                           |                        |                          |

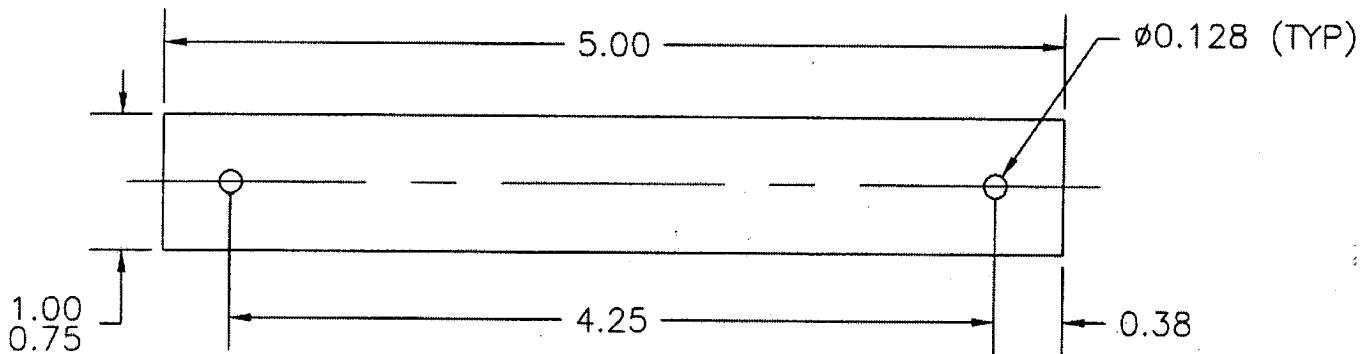
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA: 1/27 Date: 06/08/27

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

**DART**

|                     |                        |   |              |
|---------------------|------------------------|---|--------------|
| DESIGN<br><i>RF</i> | DRAWN BY<br><i>(P)</i> | DART AEROSPACE LTD<br>HAWKESBURY, ONTARIO, CANADA | REV. A       |
| CHECKED<br><i>#</i> | APPROVED<br><i>#</i>   | DRAWING NO.<br>D2419                              | SHEET 1 OF 1 |
| DATE<br>00.01.21    |                        | TITLE<br>HANDLE (WEB)                             | SCALE<br>1:1 |
| A                   | 00.01.21               | NEW ISSUE   |              |

**RELEASED**  
00-02-03 PS

MATERIAL: NYLON WEB (BLACK) 0.06 THICK CUT WITH HOT KNIFE  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 28282